



Electron E-Feed V2 Powder Pump Cleaning Guide

1. With Compressed Air, Blow Air into the opening of the Powder Hose Connector through the Powder Hose



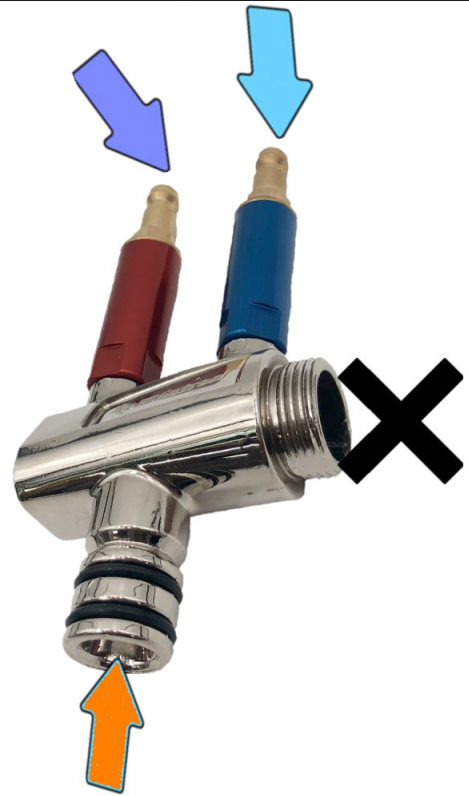
2. With Air Blasts, Do 2 Short Blasts of Air. Then 1 Long Blast of Air as you jiggle the hose

3. Blow Out Air through the Red (Conveying) & Blue (Supplemental) Check Valves (2 Short Blasts of Air should suffice)

4. Never Blow Out Air into the Outlet of the Powder Pump (Powder could go into the Check Valves and create Blockage)

5. Blow Out Air through Bottom of Powder Pump (2 short Blast of Air should suffice)

6. Look inside the Powder Pump to make sure the Conveying Orifice is clean



7. Blow Out Interior & Exterior of Pump Insert

